DEEP SEA ELECTRONICS PLC

703 AUTOMATIC START MODULE
OPERATING INSTRUCTIONS

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1 DESCRIPTION OF OPERATION

1.1 MANUAL MODE OPERATION

To initiate a start sequence in **MANUAL**, press the ✋ pushbutton, and the start sequence is initiated.
กดสำหรับสตาร์ทเครื่องยนต์

> ⚠ **NOTE:- There is no Start Delay in this mode of operation.** ติดเครื่องทันทีไม่หน่วงเวลา

If the **pre-heat** output option is selected this timer is then initiated, and the auxiliary output selected is energised. ถ้าเลือกแบบเผาหัวเครื่องยนต์ ต้องรอเวลาก่อน

After the above delay the **Fuel Solenoid** is energised, then the **Starter Motor** is engaged.
เมื่อได้เวลา โซลินอยล์ จะทำงาน และ เครื่องยนต์เริ่มสตาร์ท   ใน 10 วินาทีถ้าเครื่องนยต์ไม่ติด
The engine is cranked for a 10-second period. If the engine fails to fire during this cranking attempt then the starter motor is disengaged for a 10-second period. Should this sequence continue
เครื่องจะรอเวลา 10 วินาที และ เริ่มสตาร์ทใหม่ ทำซ้ำๆ 3 ครั้ง
beyond the 3 starting attempts, the start sequence will be terminated and **Fail to Start** ⚡▬▬ fault will be illuminated. ถ้าเครื่องไม่สามารถติดได้เครื่องแสดงรูป สตาร์ทล้มเหลว

When the engine fires, the starter motor is disengaged and locked out at 20 Hz measured from the Alternator output. Rising oil pressure can also be used to disconnect the starter motor, however it cannot be used for underspeed or overspeed detection. เมื่อเครื่องติดมอเตอร์สตาร์ทจะปลดวงจรที่ 20 เฮิร์ท
ใช้แรงดันน้ำมันมาปลดวงจรก็ได้ แต่ใช้ความเร็วมาปลดวงจรไม่ได้ หลังเครื่องติด 12 วินาทีเครื่องจะไม่แจ้งเตือนใดๆ
After the starter motor has disengaged, the **Safety On** timer is activated (which is fixed at 12 seconds), allowing Oil Pressure, High Engine Temperature, Under-speed, Charge Fail and any delayed Auxiliary fault inputs to stabilise without triggering the fault. แจ้งเหตุบกพร่องหลังเครื่องติด 12 วินาที

กดปุ่ม ⭘ เพื่อปลดวงจรโซลินอยล์น้ำมัน   เครื่องจะหยุดทำงาน
Selecting **STOP** ⭘ de-energises the **FUEL SOLENOID**, bringing the generator to a stop.

> ⚠ **NOTE:- The safety on time (used for delayed alarms) is pre set to 12 seconds and can not be changed.** ช่วงเวลาปลอดภัยใช่สำหรับหน่วงเวลาการเตือน โดยจะตั้งไว้ 12 วินาที

โหมดทำงานแบบอัตโนมัติ

1.2 AUTOMATIC MODE OF OPERATION

กดปุ่ม `[AUTO]` LED จะติดแสดงว่าอยู่ในโหมดนี้แล้ว

This mode is activated by pressing the **Auto** `AUTO` pushbutton. An LED indicator beside the button confirms this action.

การสตาร์ทแบบอัตโนมัติจะเกิดขึ้นเมื่อมีคำสั่งจาก ATS Controller

The start sequence is initiated when the remote start input is activated. To allow for false remote start signals, the Start Delay timer is initiated. After this delay, if the pre-heat output option is selected then the pre-heat timer is initiated, and the corresponding auxiliary output (if configured) will energise.

⚠️ **NOTE:- If the Remote Start signal is removed during the Start Delay timer, the unit will return to a stand-by state.** เมื่อคำสั่งสตาร์ทถูกยกเลิกในขณะที่เครื่องกำลังสตาร์ท เครื่องจะกลับสู่สภาวะ Standby

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After the above delays the **Fuel Solenoid** is energised, then one second later, the **Starter Motor** is engaged. เมื่อได้เวลาโซลินอยล์ น้ำมันจะทำงาน หลังจากนั้น 1 วินาทีมอเตอร์สตาร์ทจะทำงาน

The engine is cranked for a 10-second period. If the engine fails to fire during this cranking attempt then the starter motor is disengaged for a 10-second rest period. Should this sequence continue beyond the 3 starting attempts, the start sequence will be terminated and

Fail to Start `!____` fault will be illuminated. ขั้นตอนการสตาร์ทเป็นเช่นเดียวกับ Manual สตาร์ท

When the engine fires, the starter motor is disengaged and locked out at 20 Hz measured from the Alternator output. Rising oil pressure can also be used to disconnect the starter motor, however it cannot be used for underspeed or overspeed detection.

After the starter motor has disengaged, the **Safety On** timer is activated, allowing Oil Pressure, High Engine Temperature, Under-speed, Charge Fail and any delayed Auxiliary fault inputs to stabilise without triggering the fault.

Once the engine is running, the output **Generator Running** is activated if it has been configured.
เมื่อคำสั่งจาก ATS Controller ถูกยกเลิก การหน่วงเวลาดับเครื่องเริ่มทำงาน เมื่อได้เวลา โซลินอยล์
On removal of the **Remote Start** signal the **Stop** delay timer is initiated. Once this timer has expired the **Fuel Solenoid** is de-energised, bringing the generator to a stop.
ปลดวงจร เครื่องยนต์ดับ

⚠️ **NOTE:- The safety on time (used for delayed alarms) is pre set to 12 seconds and can not be changed.**

1.3   WARNINGS   คำเตือน

Warnings are used to warn the operator of an impending fault   ใช้เพื่อเตือนเหตุการ Fault

ไฟติด

BATTERY CHARGE FAILURE, if the module does not detect a voltage from the warning light terminal on the auxiliary charge alternator, the ⊟ icon will illuminate. (Either 8 Volts or 16 Volts, depending on the configuration of **Nominal DC Voltage**).   แสดงว่าการชาร์ทแบตบกพร่อง

Inputs 1 and 2 can be configured as warnings or shutdowns. The relevant icon will be illuminated when the input is active   สามารถป้อนโปรแกรม INPUT 1/2 ให้เป็นการเตือน หรือ หยุดเครื่องยนต์

1.4   SHUTDOWNS
จะหยุด และ ล๊อคเครื่องยนต์จนกว่าจะแก้ไขเหตุก่อน
Shutdowns are latching and stop the Generator. The alarm must be cleared, and the fault removed to reset the module. In the event of a shutdown the appropriate icon will be illuminated

> ⚠ **NOTE:- The alarm condition must be rectified before a reset will take place. If the alarm condition remains it will not be possible to reset the unit (The exception to this is the Low Oil Pressure alarm and similar 'delayed alarms', as the oil pressure will be low with the engine at rest).   Any subsequent warnings or shutdowns that occur will be displayed steady, therefore only the first-up shutdown will appear flashing.**

> ⚠ **NOTE:- The safety on time (used for delayed alarms) is pre set to 12 seconds and can not be changed.**

FAIL TO START, if the engine does not fire after the pre-set 3 attempts at starting, a shutdown will be initiated.
The !◣ icon will illuminate. ไฟติด แสดงเครื่องยนต์ไม่สามารถสตาร์ทได้

LOW OIL PRESSURE, if the module detects that the engine oil pressure has fallen below the low oil pressure switch after the **Safety On** timer has expired, a shutdown will occur.
The 🛢 icon will illuminate. ไฟติดแสดงแรงดันน้ำมันต่ำ

HIGH ENGINE TEMPERATURE if the module detects that the engine coolant temperature has exceeded the high engine temperature switch after the **Safety On** timer has expired, a shutdown will occur.
The ♨ icon will illuminate. ไฟติดแสดงอุณหภูมิหม้อน้ำสูง

OVERSPEED, if the engine speed exceeds the pre-set trip (14% above the nominal frequency) a shutdown is initiated. Overspeed is not delayed, it is an **immediate shutdown.**
The 🐇 icon will illuminate. ไฟติด เครื่องหยุดทันทีเมื่อความถี่สูง 14%   ความถี่=ความเร็วรอบ

> ⚠ **NOTE:- During the start-up sequence the overspeed trip level is extended to 24% above the normal frequency for the duration of the saftey timer to allow an extra trip level margin. This is used to prevent nuisance tripping on start-up.** ขณะสตาร์ทความถี่สูงได้ 24%

UNDERSPEED, if the engine speed falls below the pre-set trip (20% of the nominal frequency) after the **Safety On** timer has expired, a shutdown is initiated. ความถี่ต่ำไป 20%
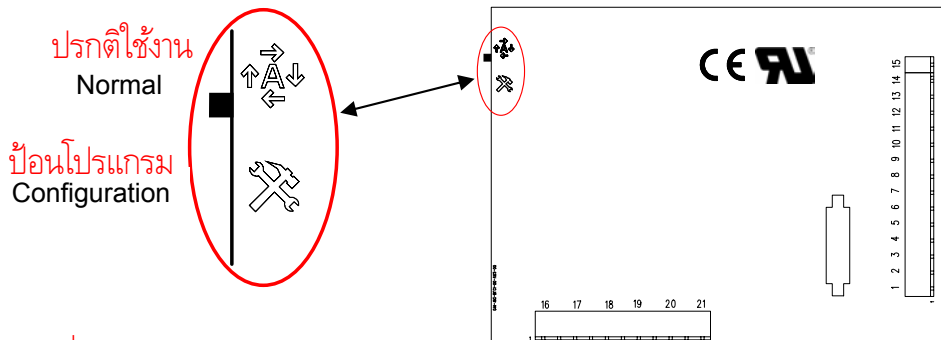The 🐢 icon will illuminate. ไฟติดเครื่องหยุด

Inputs 1 and 2 can be configured as warnings or shutdowns. The relevant icon will be illuminated when the input is active ป้อนโปรแกรมให้เครื่องแจ้งเตือนหรือหยุดเดินก็ได้ และ Input ใดทำงานไฟจะติด

2 CONFIGURATION INSTRUCTIONS

ในโหมดนี้   การป้อนโปรแกรมทำได้โดยเลือกสวิทช์ด้านข้าง

♦ With the unit in **Stop** ⭕ mode, **Configuration Mode** is selected by operation of a small switch on the rear, left-hand edge of the PCB. This is partially hidden to prevent accidental operation.

ปรกติใช้งาน
Normal

ป้อนโปรแกรม
Configuration

เมื่ออยู่ในโหมดป้อนโปรแกรม   ไฟที่ปุ่มนี้จะติดกระพริบแบบเร็วๆ และไม่สามารถทำงาน

♦ Once **Configuration Mode** is selected, the 'Auto' LED will commence rapid flashing, and all normal operation is suspended. ตามสภาวะปรกติได้

ปุ่มนี้ใช้เลือก code ดูได้จากตาราง

♦ The **Stop** ⭕ pushbutton can be used to select the LED 'code' that corresponds to the required function. The 5 left-hand LED's will form the code. See configuration table over leaf.

ปุ่มนี้ใช้เลือกค่า

♦ The **Manual** ✋ pushbutton will allow the user to change the associated value. The 3 right-hand LED's inform the user of the current setting for the chosen function. See configuration table over leaf.

ปุ่มนี้ใช้ยืนยันค่า

♦ When the required parameters are displayed, pressing the **Auto** `AUTO` button will save the new setting, and the process is repeated for each function change.

♦ When configuration is complete, the **Configuration Mode** Selector Switch should be returned to the 'Normal' position. เลือกสวิทช์กลับมาที่ Normal เพื่อเข้าสู่การทำงานแบบปรกติ
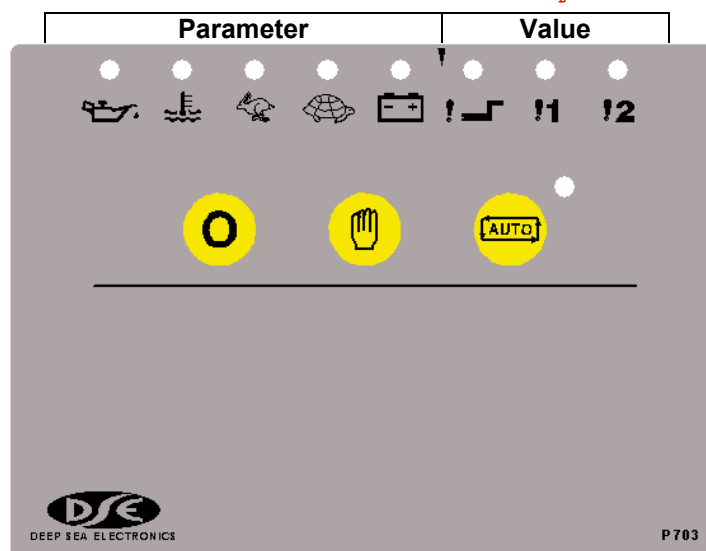
3 CONFIGURATION TABLES ตารางโปรแกรม และ ค่าโปรแกรม

Function	🛢	🌡	🐇	⊕	🔋	!⌐	I 1	I 2	Value (Default in Bold)
FUNCTIONS AND CONFIGURATION TABLE									
Pre-heat Timer	○	○	○	○	●	○	○	○	**0 Seconds** ✓
						○	○	●	5 Seconds
						○	●	○	10 Seconds
						○	●	●	15 Seconds
						●	○	○	20 Seconds
						●	○	●	30 Seconds
						●	●	○	60 Seconds
						●	●	●	180 Seconds
Used to pre-heat the engine prior to cranking. The output is active for the duration of the setting, prior to cranking.									
Start Delay	○	○	○	●	○	○	○	○	0 Seconds ✓
						○	○	●	**5 Seconds**
						○	●	○	10 Seconds
						○	●	●	15 Seconds
						●	○	○	20 Seconds
						●	○	●	30 Seconds
						●	●	○	60 Seconds
						●	●	●	180 Seconds
Used to give a delay between activating the remote start input and actually starting the engine.									
Stop Delay	○	○	○	●	●	○	○	○	0 Seconds
						○	○	●	5 Seconds
						○	●	○	10 Seconds
						○	●	●	15 Seconds
						●	○	○	20 Seconds ✓
						●	○	●	**30 Seconds**
						●	●	○	60 Seconds
						●	●	●	180 Seconds
Used to give a delay between deactivating the remote start input and actually stopping the engine.									
Energise to Stop Hold Timer	○	○	●	○	○	○	○	○	**0 Seconds** ✓
						○	○	●	5 Seconds
						○	●	○	10 Seconds
						○	●	●	15 Seconds
						●	○	○	20 Seconds
						●	○	●	30 Seconds
						●	●	○	60 Seconds
						●	●	●	180 Seconds
Used for the control of the engine stop solenoid. When the engine is to be stopped, the Energise To Stop output becomes active, closing the stop solenoid (fuel valve). When the engine comes to rest, the stop solenoid will remain energised for the period of the Energise To Stop Timer, to ensure the engine has come to a complete stop.									
Nominal Frequency	○	●	○	○	○	○	○	○	**50 Hz (O/S +14% / Overshoot +24%)** ✓
						○	○	●	60 Hz (O/S +14% / Overshoot +24%)
The systems nominal frequency. Either 50 Hz or 60 Hz									
Nominal DC Voltage	○	●	○	○	●	○	○	○	**12V DC (CF 8V)** ✓
						○	○	●	24V DC (CF 16V)
The generator battery voltage. Either 12 Volts or 24 Volts. It is used for the charge alternator failure level.									
LOP Switch Contact	○	●	○	●	○	○	○	○	**Close on Fault** ✓
						○	○	●	Open on Fault
Configuration for the oil pressure switch. Either to close to battery negative on a fault, or open on a fault.									

FUNCTIONS AND CONFIGURATION TABLE									
Function	🛢	🌡	🔧	🌀	🔋	!_┌	▮1	▮2	Value (Default in Bold)
HET Switch Contact	O	●	O	●	●	O	O	O	**Close on Fault** ✓
						O	O	●	Open on Fault
Configuration for the coolant temperature switch. Either to close to battery negative on a fault, or open on a fault.									

Crank disconnect on Oil Pressure	O	●	●	O	O	O	O	O	**Disabled** ✓
						O	O	●	Enabled (2 Second Delay)
If this is enabled, the starter motor will disconnect 2 seconds after the oil pressure switch detects oil pressure. **NOTE:-** Not suitable for all generators, due to the different monitoring points on lubrication systems.									

Underspeed Detection	O	●	●	O	●	O	O	O	Disabled
						O	O	●	**Enabled (U/S –20%)** ✓
If this is enabled, the unit will shut down the generator if the frequency falls below 20% of the nominal frequency.									

Auxiliary Input 1 Function	●	O	O	O	O	O	O	O	**Immediate Warning Close on Fault** ✓
						O	O	●	Immediate Warning Open on Fault
						O	●	O	Immediate Shutdown Close on Fault
						O	●	●	Immediate Shutdown Open on Fault
						●	O	O	Delayed Warning Close on Fault
						●	O	●	Delayed Warning Open on Fault
						●	●	O	Delayed Shutdown Close on Fault
						●	●	●	Delayed Shutdown Open on Fault
Programmable input, can be configured to on of the following									

Programmable input, can be configured to on of the following
- Immediate warning close on fault – If the input is activated at any time the unit will alarm and energise the common warning and common alarm output.
- Immediate warning open on fault – If the input is deactivated at any time the unit will alarm and energise the common warning and common alarm output.
- Immediate shutdown close on fault – If the input is activated at any time the generator will be shutdown and energise the common warning and common shutdown output. The generator can not be started.
- Immediate shutdown open on fault – If the input is deactivated at any time the generator will be shutdown and energise the common warning and common shutdown output. The generator can not be started.
- Delayed warning close on fault – If the input is activated and the saftey time has elapsed the unit will alarm and energise the common warning and common alarm output.
- Delayed warning open on fault – If the input is deactivated and the saftey time has elapsed the unit will alarm and energise the common warning and common alarm output.
- Delayed shutdown close on fault – If the input is activated and the saftey time has elapsed the generator will be shutdown and energise the common warning and common shutdown output.
- Delayed shutdown open on fault – If the input is deactivated and the saftey time has elapsed the generator will be shutdown and energise the common warning and common shutdown output.

FUNCTIONS AND CONFIGURATION TABLE									
Function	🛢	🌡		💨	🔋	!_⌐	I 1	I 2	Value **(Default in Bold)**
Auxiliary Input 2 Function	●	○	○	○	●	○	○	○	**Immediate Warning Close on Fault** ✔
						○	○	●	Immediate Warning Open on Fault
						○	●	○	Immediate Shutdown Close on Fault
						○	●	●	Immediate Shutdown Open on Fault
						●	○	○	Delayed Warning Close on Fault
						●	○	●	Delayed Warning Open on Fault
						●	●	○	Delayed Shutdown Close on Fault
						●	●	●	Delayed Shutdown Open on Fault

Programmable input, can be configured to on of the following
♦ Immediate warning close on fault – If the input is activated at any time the unit will alarm and energise the common warning and common alarm output.
♦ Immediate warning open on fault – If the input is deactivated at any time the unit will alarm and energise the common warning and common alarm output.
♦ Immediate shutdown close on fault – If the input is activated at any time the generator will be shutdown and energise the common warning and common shutdown output. The generator can not be started.
♦ Immediate shutdown open on fault – If the input is deactivated at any time the generator will be shutdown and energise the common warning and common shutdown output. The generator can not be started.
♦ Delayed warning close on fault – If the input is activated and the saftey time has elapsed the unit will alarm and energise the common warning and common alarm output.
♦ Delayed warning open on fault – If the input is deactivated and the saftey time has elapsed the unit will alarm and energise the common warning and common alarm output.
♦ Delayed shutdown close on fault – If the input is activated and the saftey time has elapsed the generator will be shutdown and energise the common warning and common shutdown output.
♦ Delayed shutdown open on fault – If the input is deactivated and the saftey time has elapsed the generator will be shutdown and energise the common warning and common shutdown output.

Function	🛢	🌡		💨	🔋	!_⌐	I 1	I 2	Value
Auxiliary Output 1 Function	●	○	○	●	○	○	○	○	Not used
						○	○	●	Pre-heat
						○	●	○	Engine Running
						○	●	●	Common Warning
						●	○	○	Common Shutdown
						●	○	●	System in Auto ✔
						●	●	○	**Common Alarm**
						●	●	●	Energise to Stop

Programmable output can be configured to one of the following.
♦ Pre-heat. - The output is energised for the period of pre-heat time prior to cranking, and between the cranking attempts.
♦ Engine Running. - The output is active after the saftey timer has elapsed.
♦ Common warning. - The output is active if there are any warning alarm active.
♦ Common shutdown - The output is active if there are any shutdown alarms active.
♦ System in auto. - The output is active when the system is in automatic mode.
♦ Common Alarm. - The output is active if there is any alarm condition.
♦ Energise to stop. - The output is energised when the engine is required to stop (normal or fault conditions), and will remain energised for the period of the Energise To Stop Timer, to ensure the engine has come to a complete stop.

FUNCTIONS AND CONFIGURATION TABLE									
Function	⊿	♨	⌖	⊛	⊡	!_⌐	I 1	I 2	Value (Default in Bold)
Auxiliary Output 2 Function	●	○	○	●	●	○	○	○	Not used
						○	○	●	**Pre-heat**
						○	●	○	Engine Running
						○	●	●	Common Warning
						●	○	○	Common Shutdown
						●	○	●	System in Auto ✔
						●	●	○	Common Alarm
						●	●	●	Energise to Stop

Programmable output can be configured to one of the following.
- Pre-heat. - The output is energised for the period of pre-heat time prior to cranking, and between the cranking attempts.
- Engine Running. - The output is active after the saftey timer has elapsed.
- Common warning. - The output is active if there are any warning alarm active.
- Common shutdown - The output is active if there are any shutdown alarms active.
- System in auto. - The output is active when the system is in automatic mode.
- Common Alarm. - The output is active if there is any alarm condition.
- Energise to stop. - The output is energised when the engine is required to stop (normal or fault conditions), and will remain energised for the period of the Energise To Stop Timer, to ensure the engine has come to a complete stop.

4   TERMINAL DESCRIPTION

PIN No	DESCRIPTION	CABLE SIZE	NOTES
1	DC Plant Supply Input (-ve)	1.0mm	Connected to plant battery negative
2	DC Plant Supply Input (+ve)	1.0mm	Connected to plant battery positive (Recommended Fuse 2A)
3	Fuel relay Output	1.0mm	Used to operate the fuel relay.
4	Start relay Output	1.0mm	Used to operate the cranking relay.
5	Auxiliary Output relay 1	1.0mm	Configurable output.
6	Auxiliary Output relay 2	1.0mm	Configurable output.
7	Charge Fail Input/ Excitation Output	1.0mm	Must NOT be connected to plant supply negative if not used.
8	Low Oil Pressure Input	0.5mm	Switch to negative.
9	High Engine Temp Input	0.5mm	Switch to negative.
10	Auxiliary Input 1	0.5mm	Switch to negative.
11	Auxiliary Input 2	0.5mm	Switch to negative.
12	Remote Start Input	0.5mm	Switch to negative.
13	Not Used		
14	Not Used		
15	Functional Earth	1.0mm	Connect to a good clean earth point
16	Not Used		
17	Not Used		
18	Not Used		
19	Not Used		
20	Alternator Input L1	1.0mm	Do not connect if not used. (2A Fuse)
21	Alternator Input N	1.0mm	Do not connect if not used.

⚠ **NOTE:- All the outputs are solid state, rated at 1.2 Amps 8 Volts to 35 Volts DC, and switch to battery negative when active.** ไฟออกขั้ว ลบ -

5 SPECIFICATION

DC Supply:	8 Volts to 35 Volts DC Continuous.
Cranking Dropouts:	Able to survive 0 Volts for 50 mS, providing supply was at least 10 V before dropout and supply recovers to 5 Volts. This is achieved without the need for internal batteries.
Max. Current:	Operating 50mA Standby 10mA
Alternator Input Range:	75 Volts (ph-N) to 277 Volts (ph-N) AC (+20%)
Alternator Input Frequency:	50 - 60 Hz at rated engine speed (Minimum: 75V AC Ph-N) (Crank Disconnect from 15V Ph-N @ 20Hz) Overspeed +14% (+24% overshoot) Underspeed –20%
Start Output:	1.2 Amp DC at supply voltage.
Fuel Output:	1.2 Amp DC at supply voltage.
Auxiliary Outputs:	1.2 Amp DC at supply voltage.
Dimensions:	125mm x 165mm x 28 mm
Charge Fail:	12 Volts = 8 Volts CF 24 Volts = 16 Volts CF
Operating Temperature Range:	-30°C to + 70^{0}C
Applicable Standards	Compliant with BS EN 60950 Low Voltage Directive Compliant with BS EN 50081-2: 1992 EMC Directive Compliant with BS EN 61000-6-4: 2000 EMC Directive CE Compliance to European Legislation
	Registered Component for USA & Canada

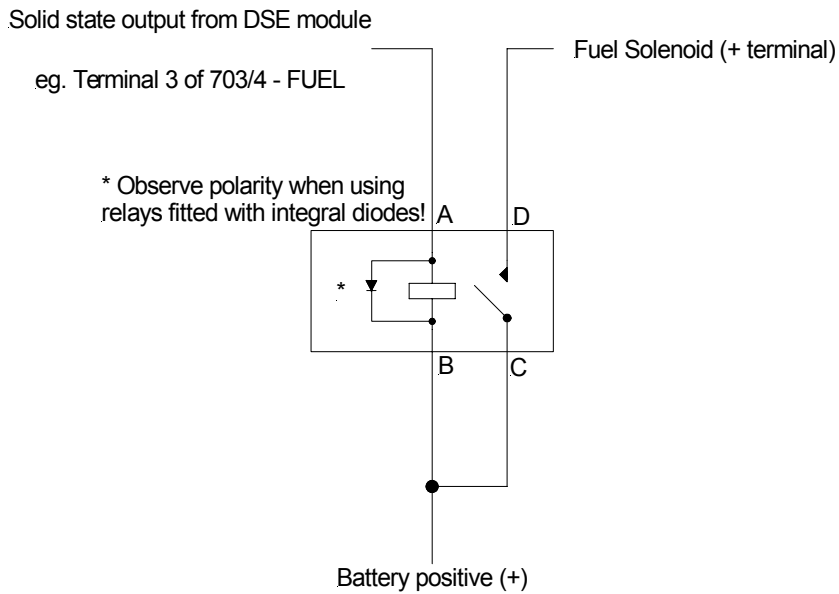**Deep Sea Electronics plc reserve the right to change specification without notice.**

6   SOLID STATE OUTPUTS

DSE's utilisation of Solid State Outputs gives many advantages, the main points being:
♦   No Moving Parts
♦   Fully Overload / Short Circuit Protected.
♦   Smaller dimensions hence lighter, thinner and cheaper than conventional relays.
♦   Less power required making them far more reliable.

The main difference from conventional outputs is that solid state outputs switch to negative (–ve) when active. This type of output is normally used with an automotive or plug in relay.

6.1   TYPICAL CONNECTIONS

Solid state output from DSE module

eg. Terminal 3 of 703/4 - FUEL

Fuel Solenoid (+ terminal)

* Observe polarity when using relays fitted with integral diodes!

A   D

B   C

Battery positive (+)

	Solid State Output from DSE Module Pin	Automotive relay Pin	8 Pin Plugin relay	Function
A	3	86	7	Fuel Output
B		85	2	To Positive supply via fuse
C		30	1	To Positive supply via fuse
D		87	3	To Fuel Solenoid

Example of relay pins connected to DSE solid state output to drive a fuel solenoid.
See section on **Typical Connections** else where in this manual for overall typical wiring diagram

7   ADDING A LOAD TRANSFER OUTPUT

The DSE 703 is a very flexible, low cost, remote start module. It can be further enhanced by the addition of simple external wiring to 'convert' the Engine Running output into a Load Transfer output. This allows the 703 module to control a load-switching device, while also giving provision for a Cooling Run.

7.1   CONNECTION DETAILS

703 remote start module

Remote start input

Engine running output

Diode

DC relay

Remote start signal (switched to battery -ve)

Load transfer output

Battery +ve
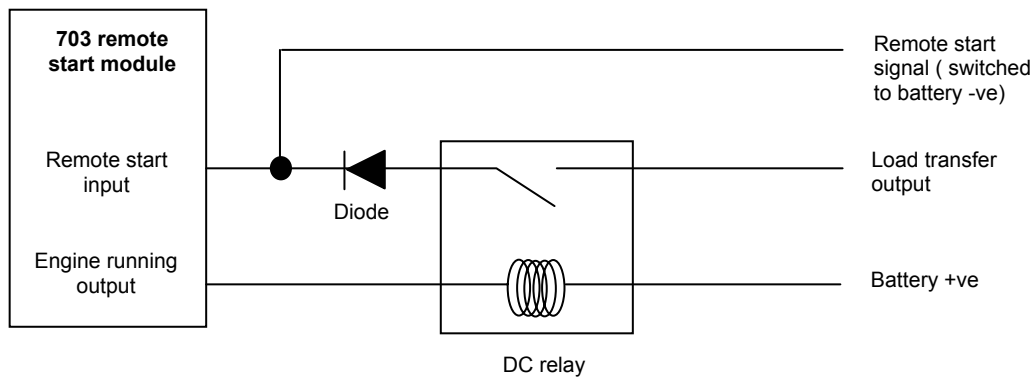
7.2   DESCRIPTION

With the 703 in AUTO mode, applying the remote start signal will begin the start delay timer, after which, the engine will be called upon to start. Upon activation of the Engine Running output, the DC relay will close, switching the remote start signal through its contacts. This switched signal becomes the Load Transfer output, which can be used to drive a DC load-switching device or further slave relay if required.

When the remote start signal is removed, this also removes the Load Transfer output (opening the contractor) and begins the 703's Stop Delay timer. This acts as a cooling timer to allow the set to cool off load. When the Stop Delay timer expires, the set will be stopped.
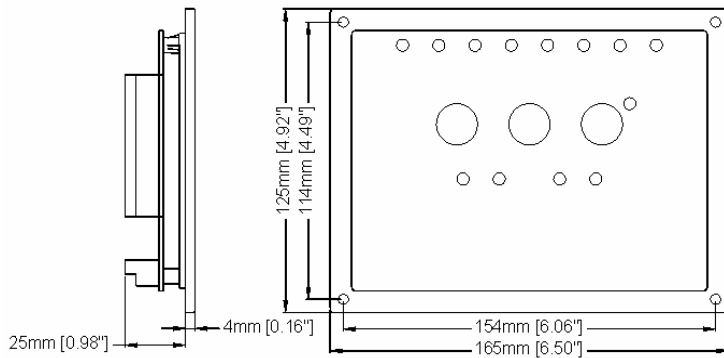
> ⚠ **NOTE:- The diode acts to stop any voltage from the 703's remote start input circuitry being fed through the DC relay.**

7.3   CONFIGURATION DETAILS

Auxiliary output 1 Function						Engine running		
●	○	○	●	○		○	●	○

Stop Delay timer						Timer value
○	○	○	●	●		Select as required

Please see the 703 installation instructions for further details of the 703 configuration

8 DIMENSIONS

Dimensions:
165mm x 125mm x 29mm
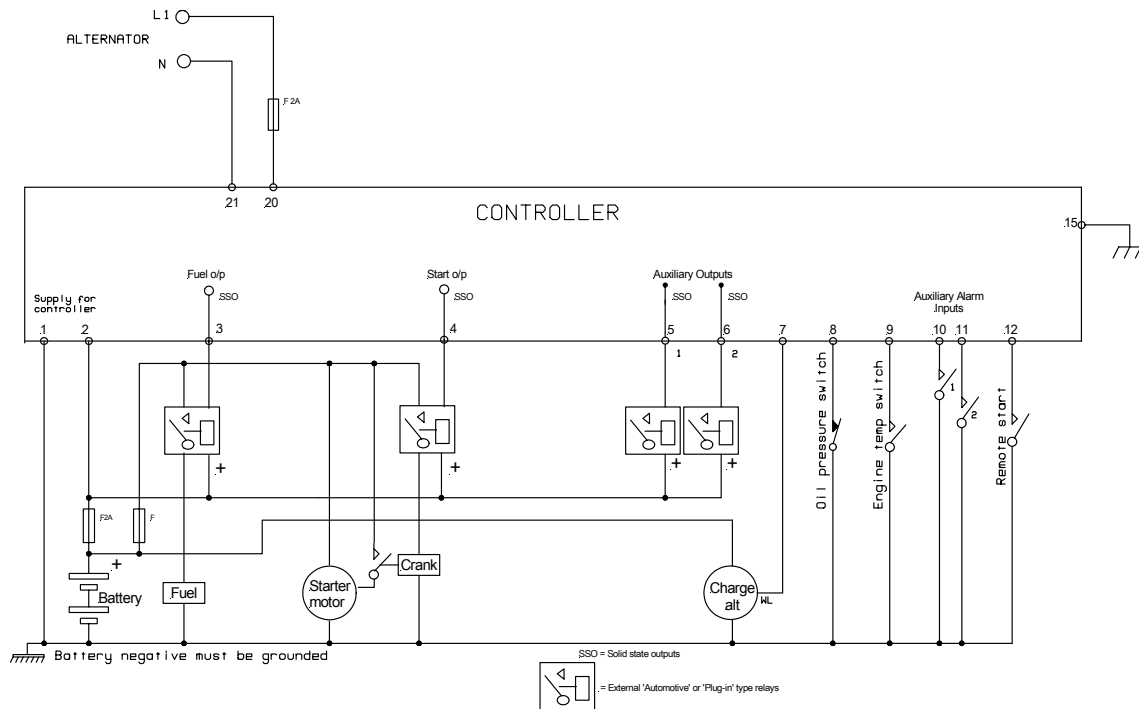(6.5" x 4.9" x 1.2")

Panel cut out:
149mm x 109mm
(5.9" x 4.3")

Mounting Method:
4 x 4.2mm diameter holes suitable for M4 screws.

9 TYPICAL CONNECTIONS

Terminals suitable for 22-16 awg (0.6mm^2-1.3mm^2)field wiring
Tightening Torque = 0.8N-m (7lb-in)